

# 80/160-GHz Transceiver and 140-GHz Amplifier in SiGe Technology

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# Outline

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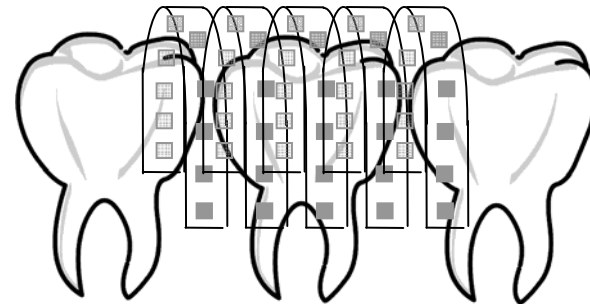
- Motivation
- Transceiver overview
- Circuit blocks
- Passives
- Measurement setup and results
- Conclusions and future work



# Motivation

- High resolution imaging transceiver
- More information about the object due to different absorption in 80 & 160 GHz bands
- Possible astronomy imaging applications
  - ALMA<sup>†</sup> band 3: 84 - 116 GHz
  - ALMA band 4: 125 - 163 GHz
- Possible dental imaging applications

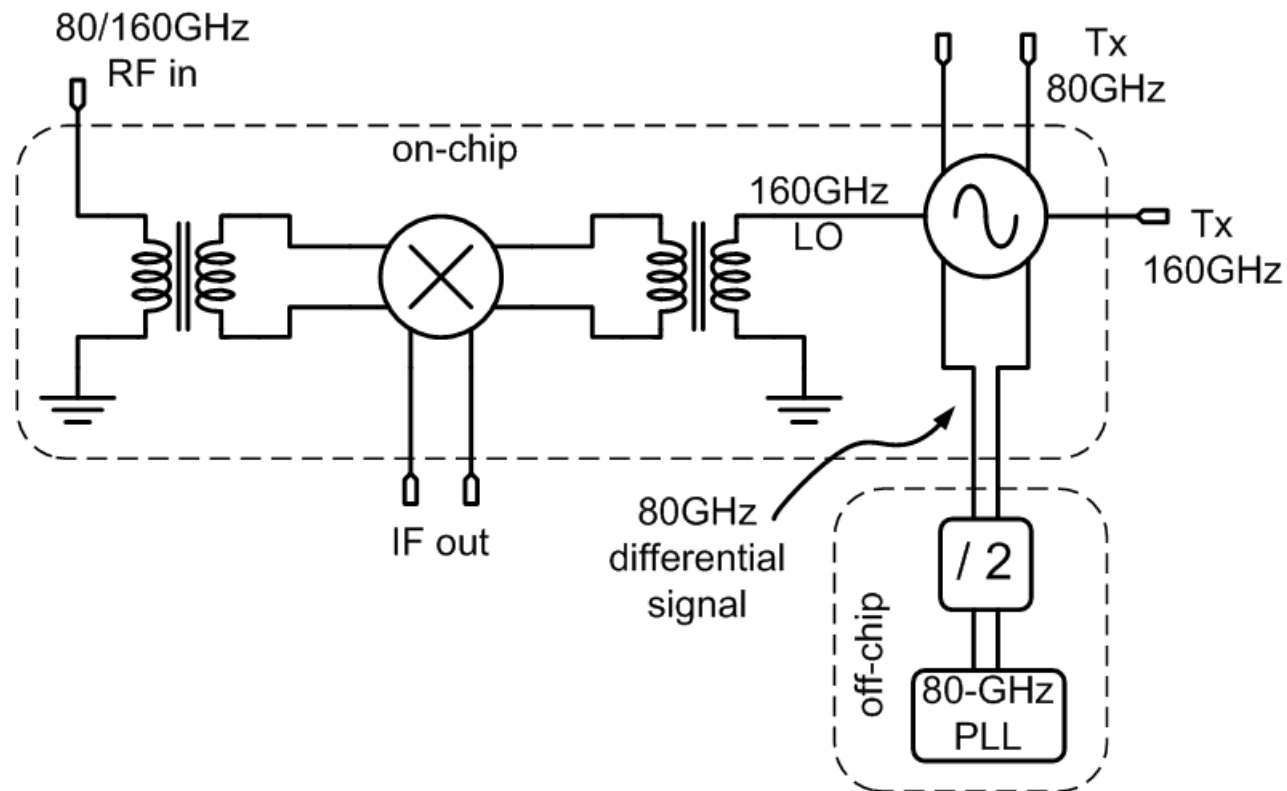
† Atacama Large  
Millimetre Array  
Radio Telescope  
project





# Transceiver Overview

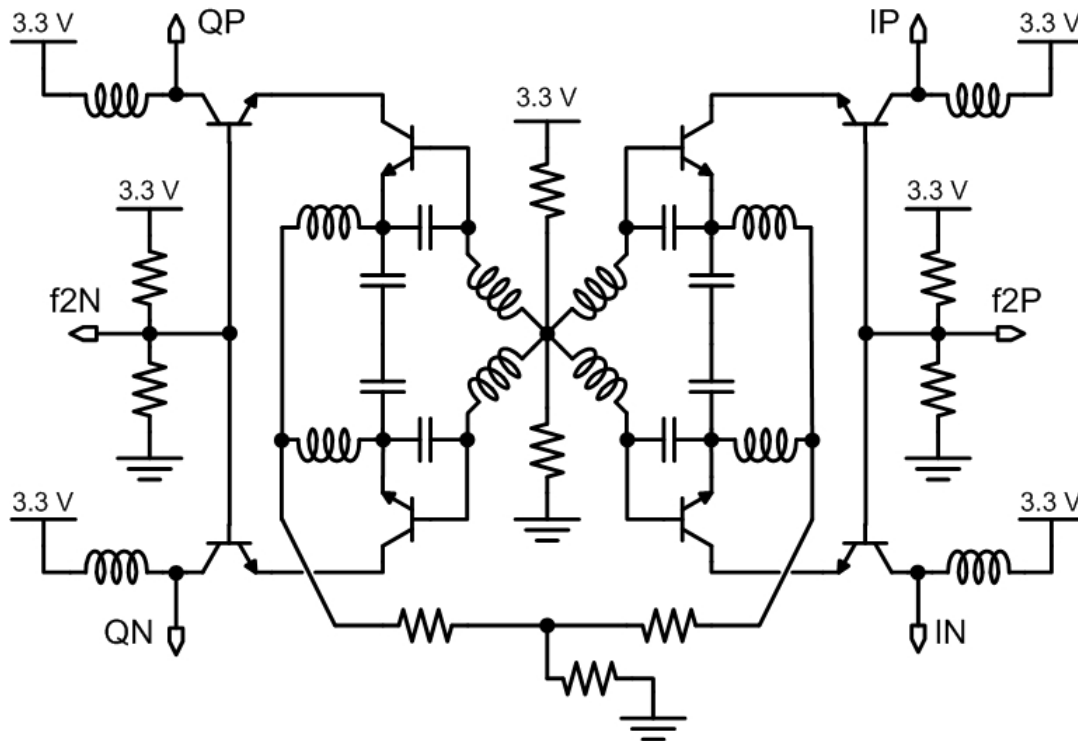
- Transmit and receive in 80- and 160-GHz bands





# 80/160-GHz Oscillator

- 4 coupled Colpitts oscillators
- Differential @ 160 GHz, Quadrature @ 80 GHz

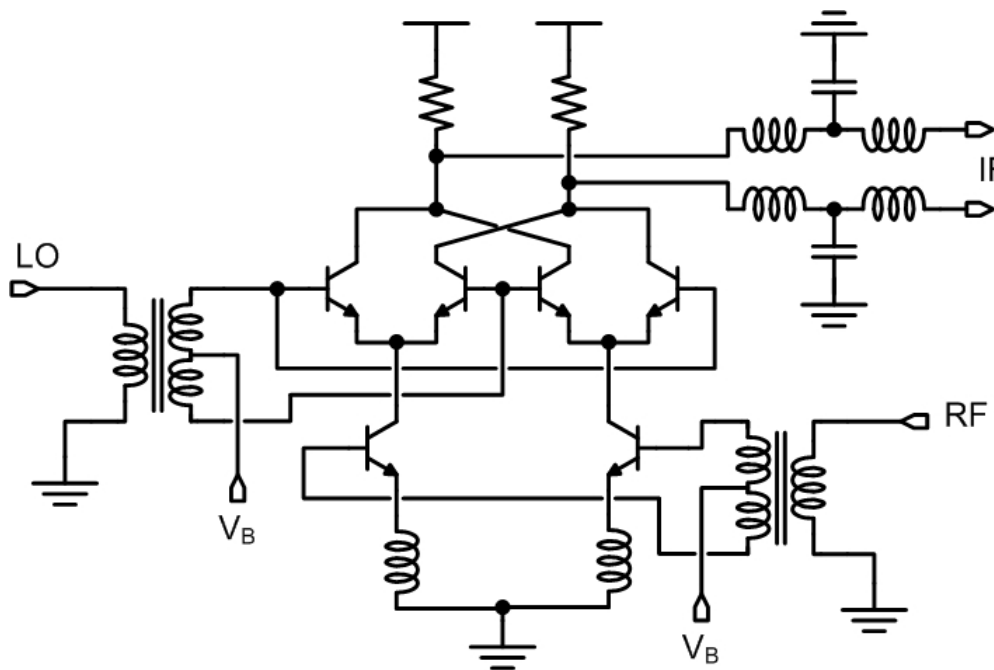


- peak- $f_T$  bias
- 70mA, 3.3V



# 160-GHz Mixer

- Double-balanced Gilbert cell topology
- On-chip transformers employed at LO and RF

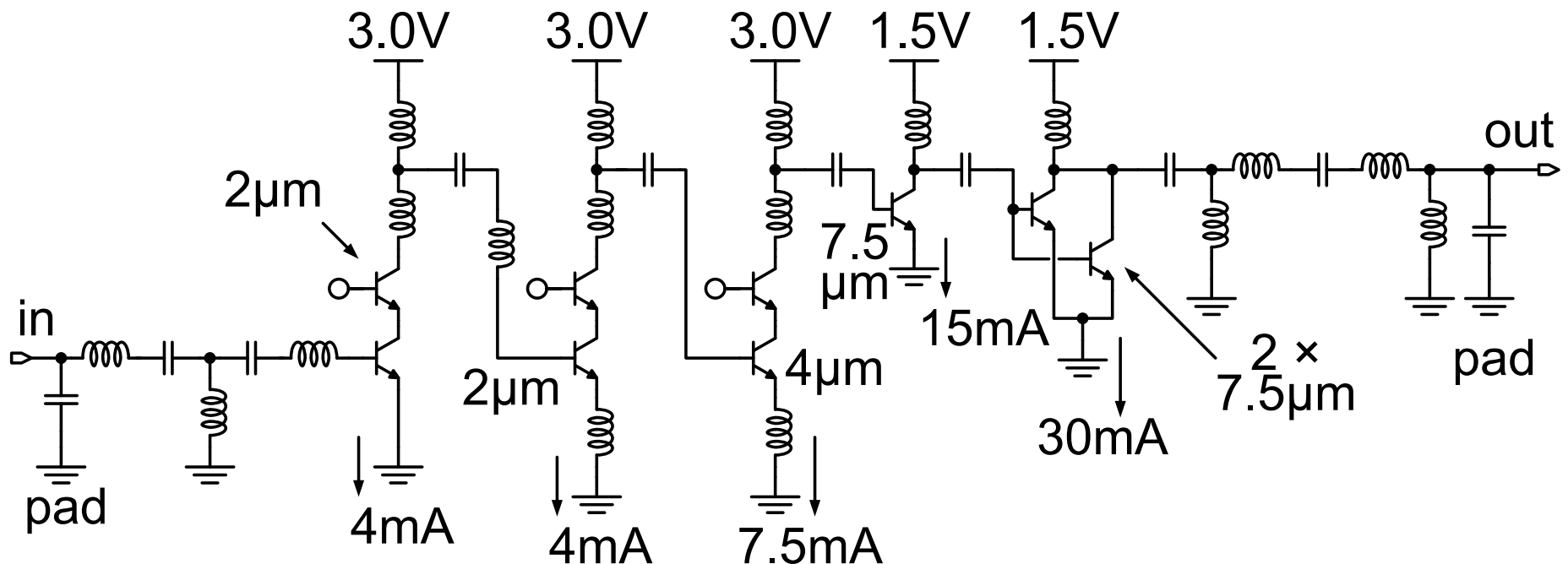


- peak- $f_T$  bias
- 15mA, 3.3V



# 140-GHz Amplifier

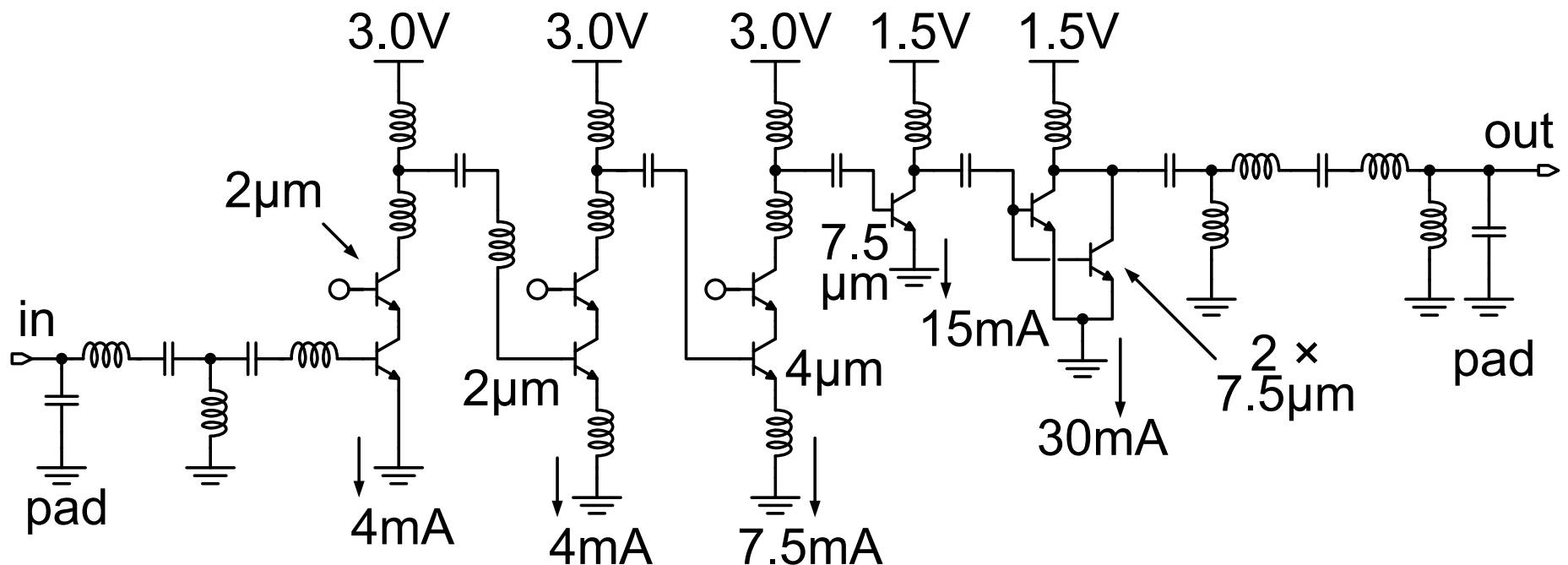
- Cascodes  $\rightarrow$  gain, CE stages  $\rightarrow$  output power
- At 140GHz  $R_E + R_B \approx 50\Omega \rightarrow$  No input degeneration





# 140-GHz Amplifier

- Degeneration in 2<sup>nd</sup> stage for interstage matching
- Ratioed inductors and split loads for gain control
- Biased at peak- $f_T$  for max power transfer

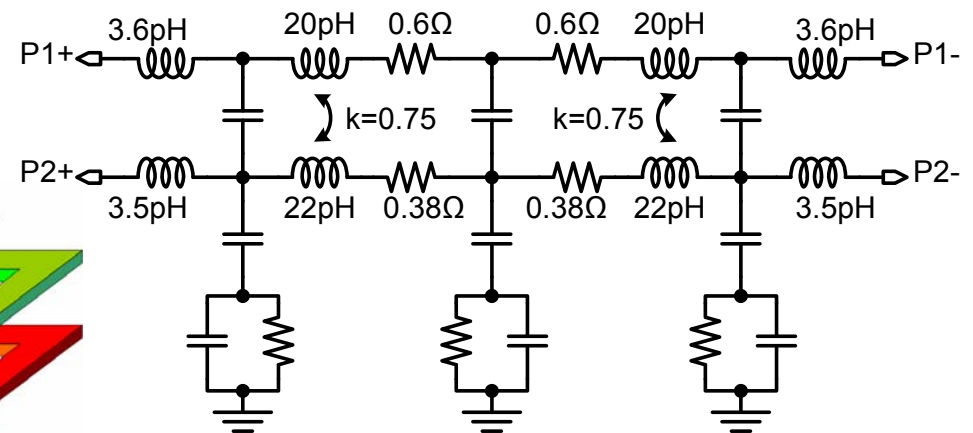
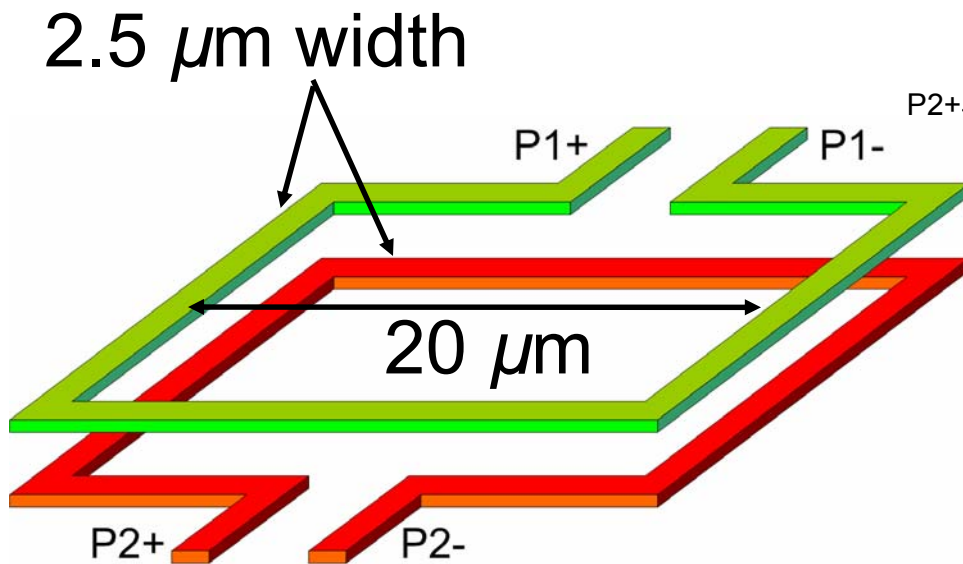






# 160-GHz Transformer

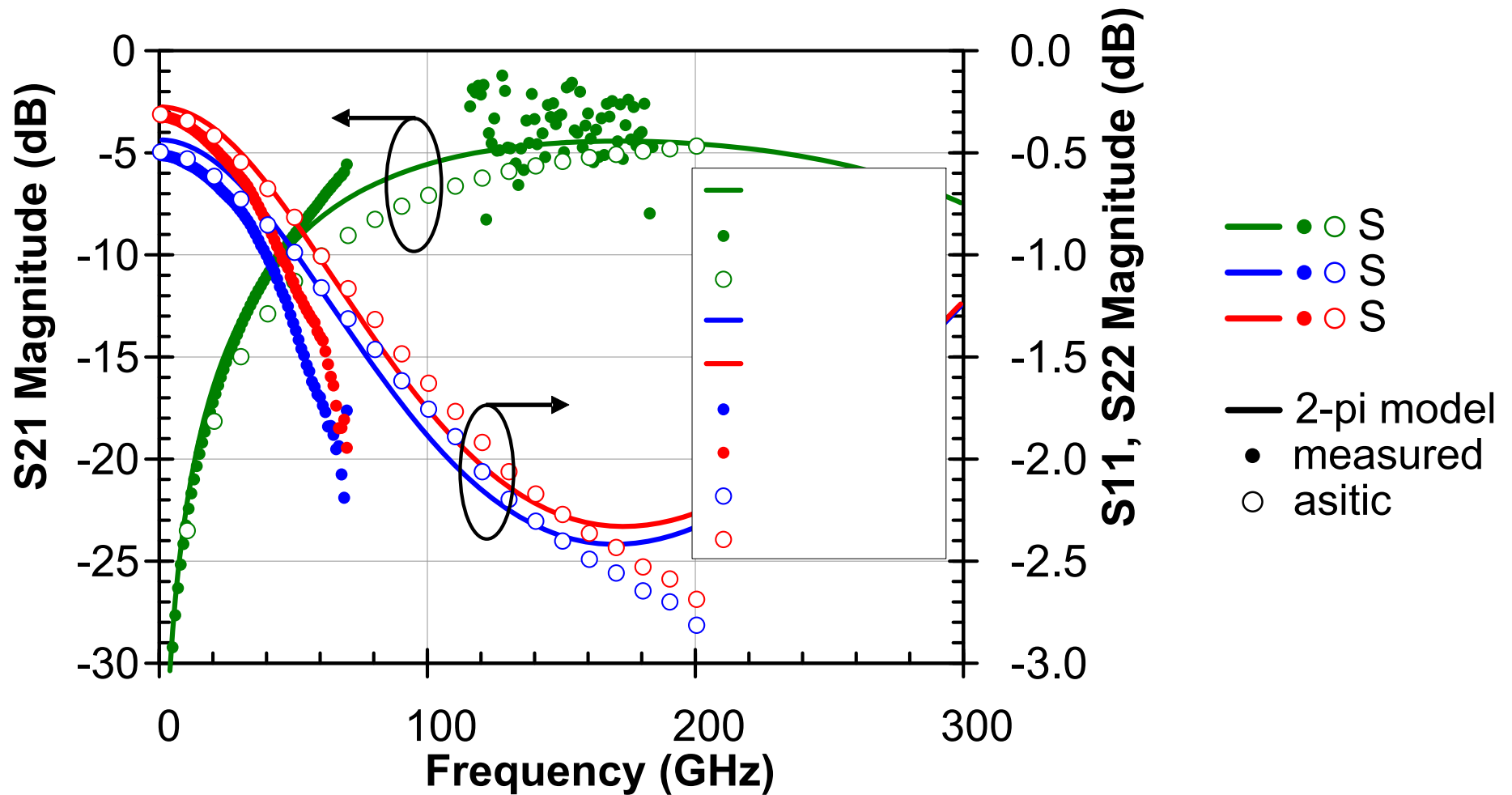
- Top 2 metal layers of a standard backend
- Optimized for lowest loss at 160 GHz
- 2-pi model used includes substrate model



model from ASITIC



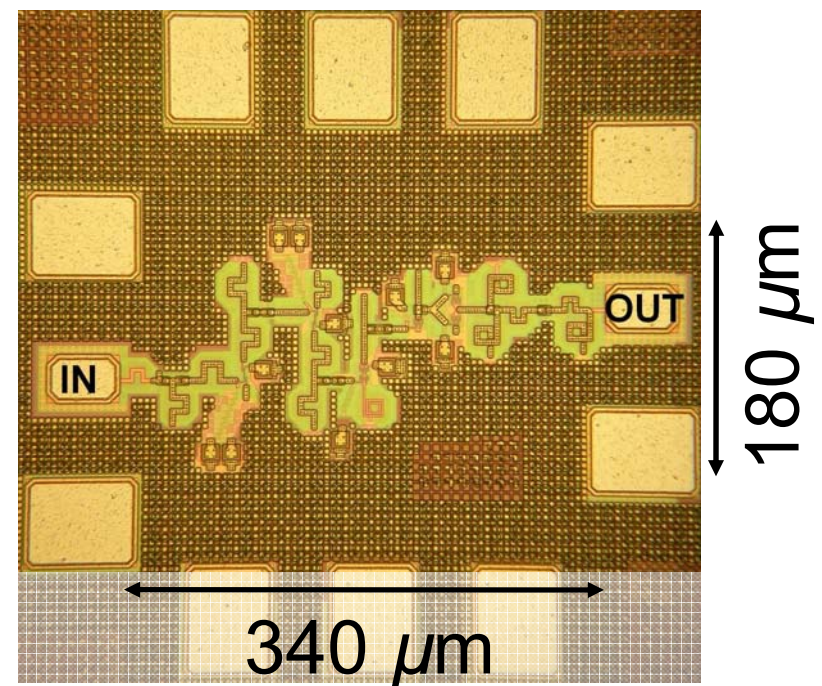
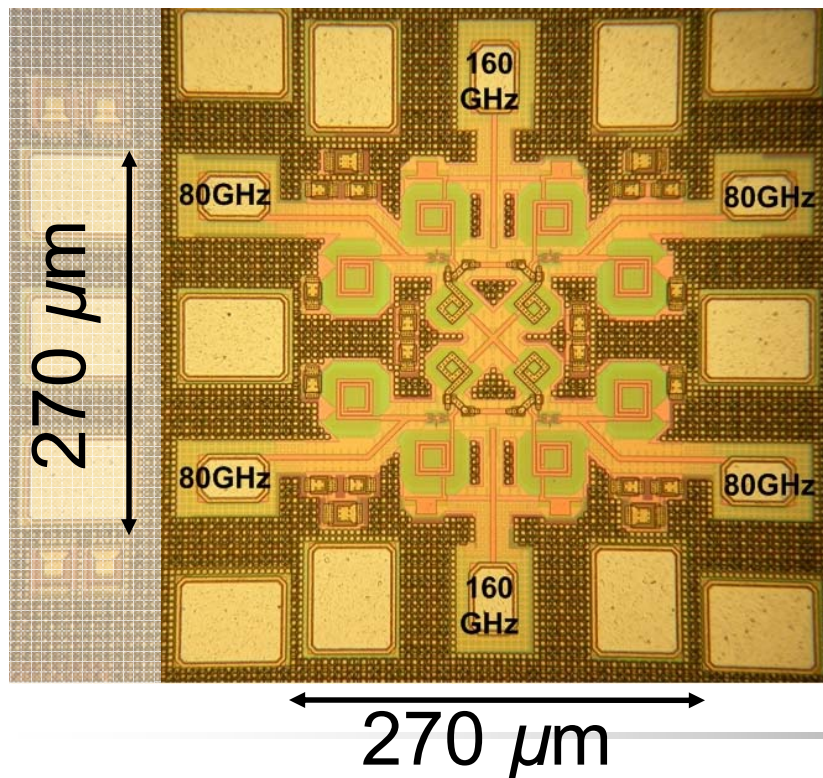
# Transformer Meas. vs. Sims





# Fabrication

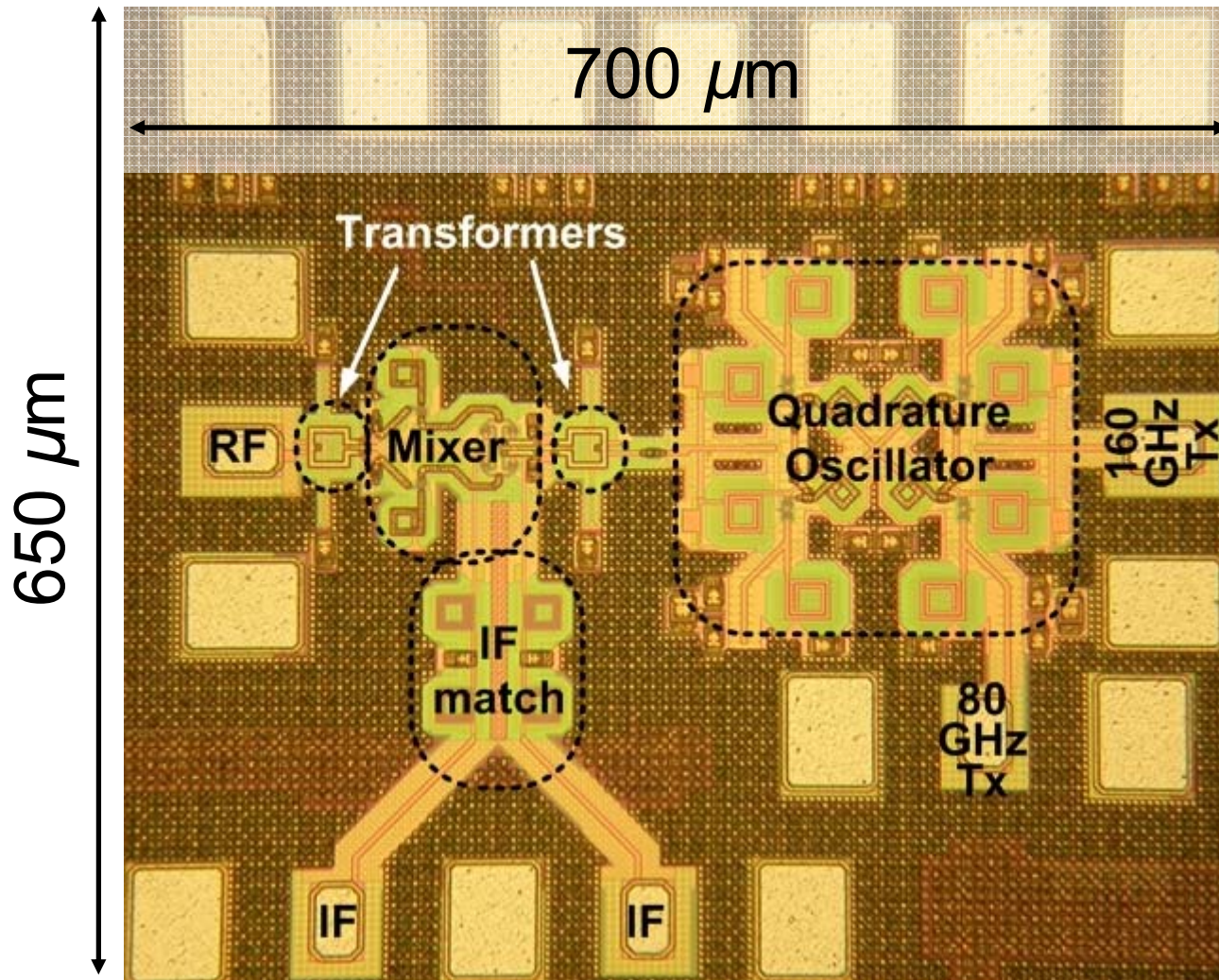
- STM 130nm SiGe HBT with BiCMOS9 backend
- $f_T=230$  GHz,  $f_{MAX}=300$  GHz, + process splits





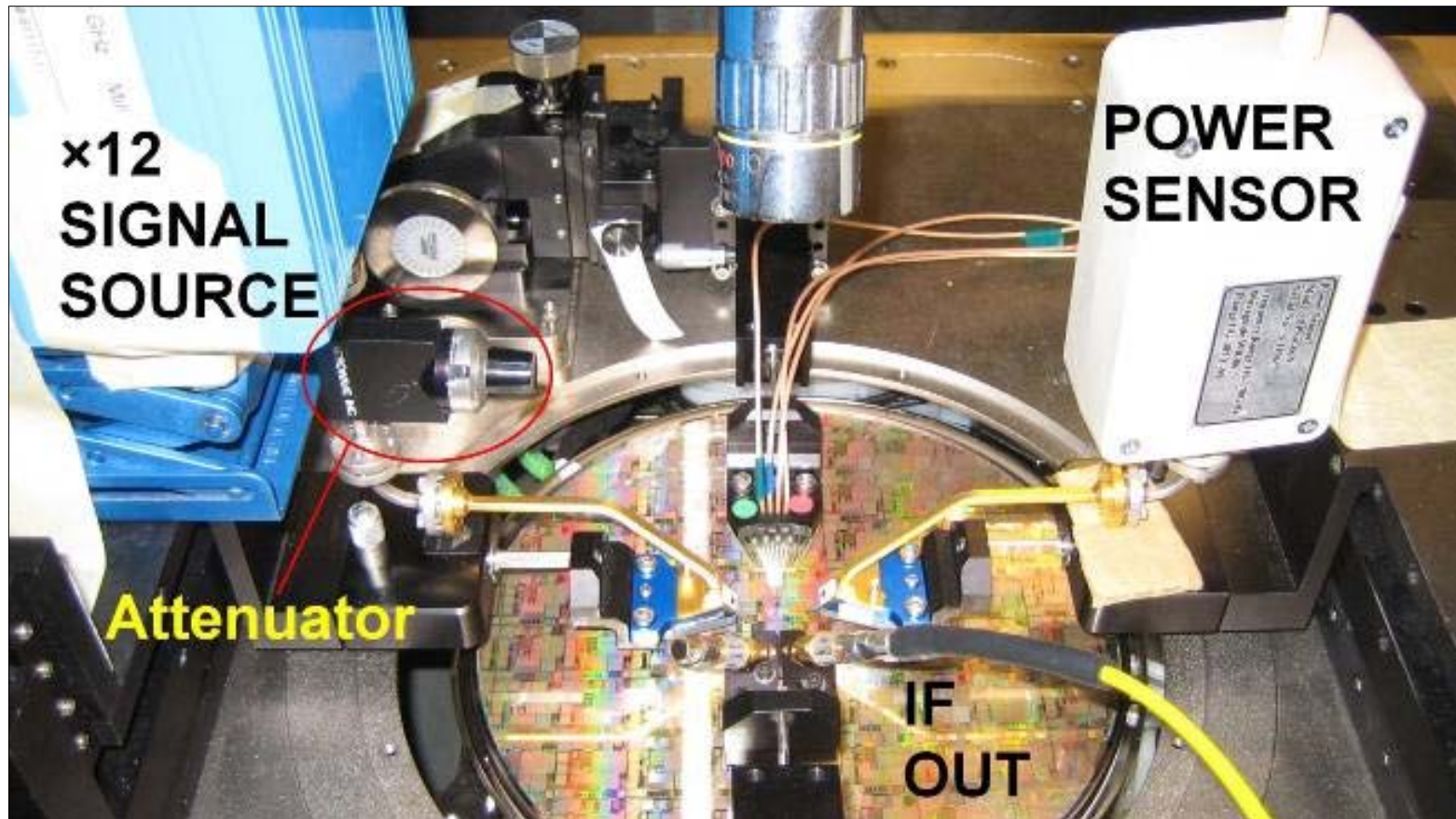


# 80/160-GHz Transceiver





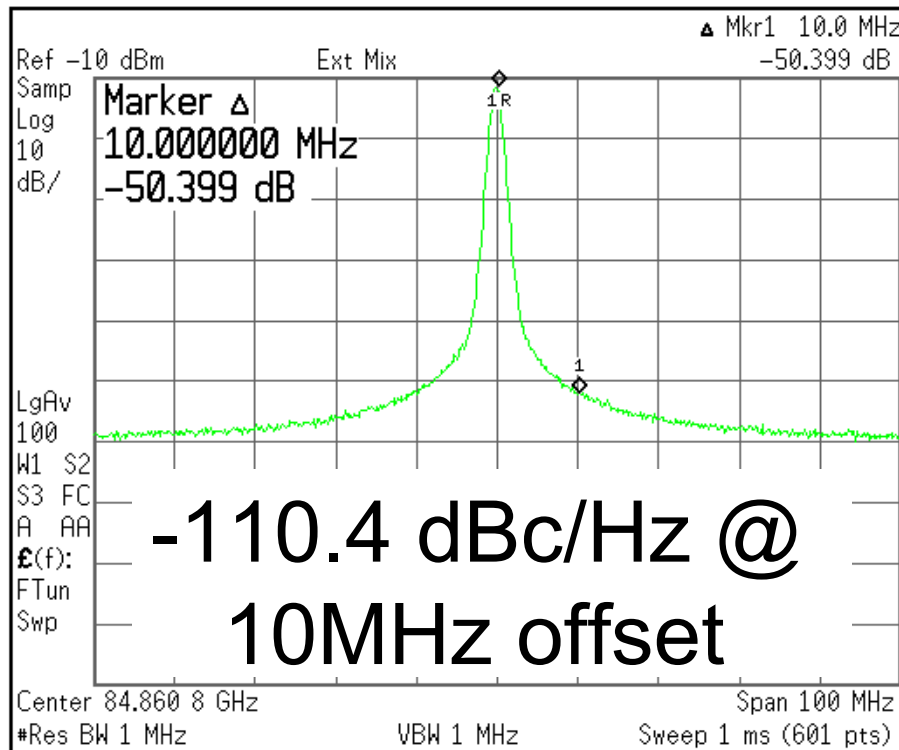
# Measurement Setup



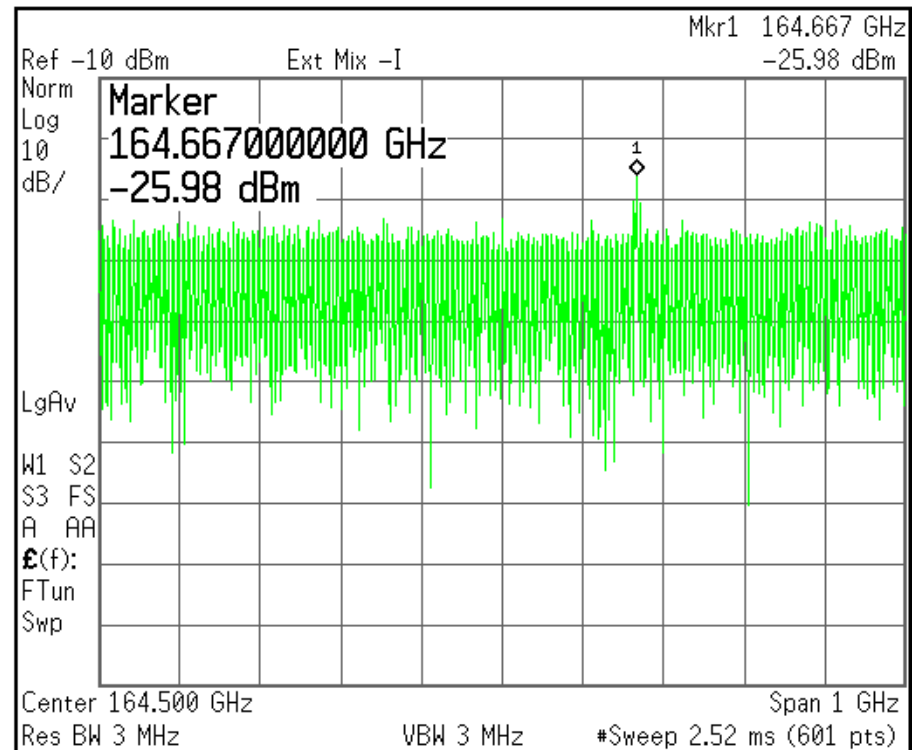


# Results - Oscillator Breakout

## 80-GHz Output:



## 160-GHz Output:



low-noise power supply  
improper bias (60 mA)

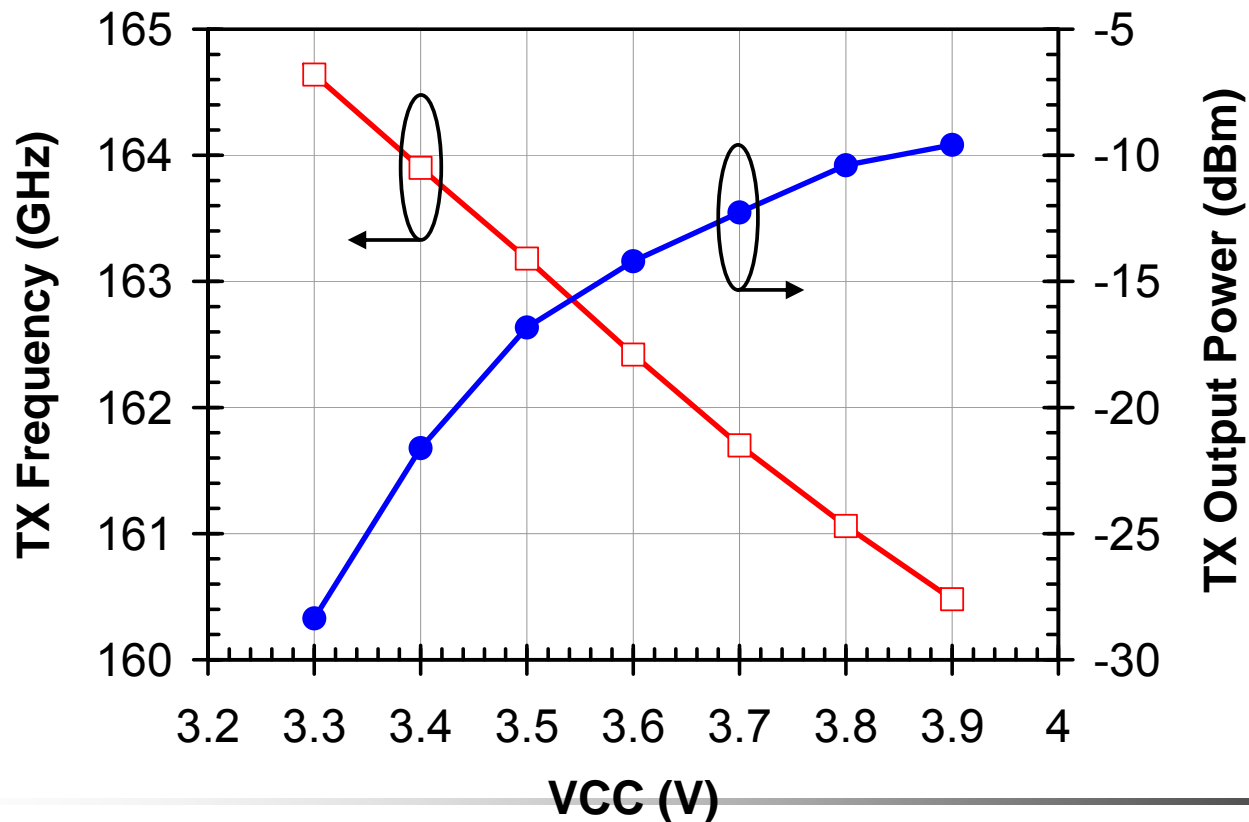
losses not deembedded





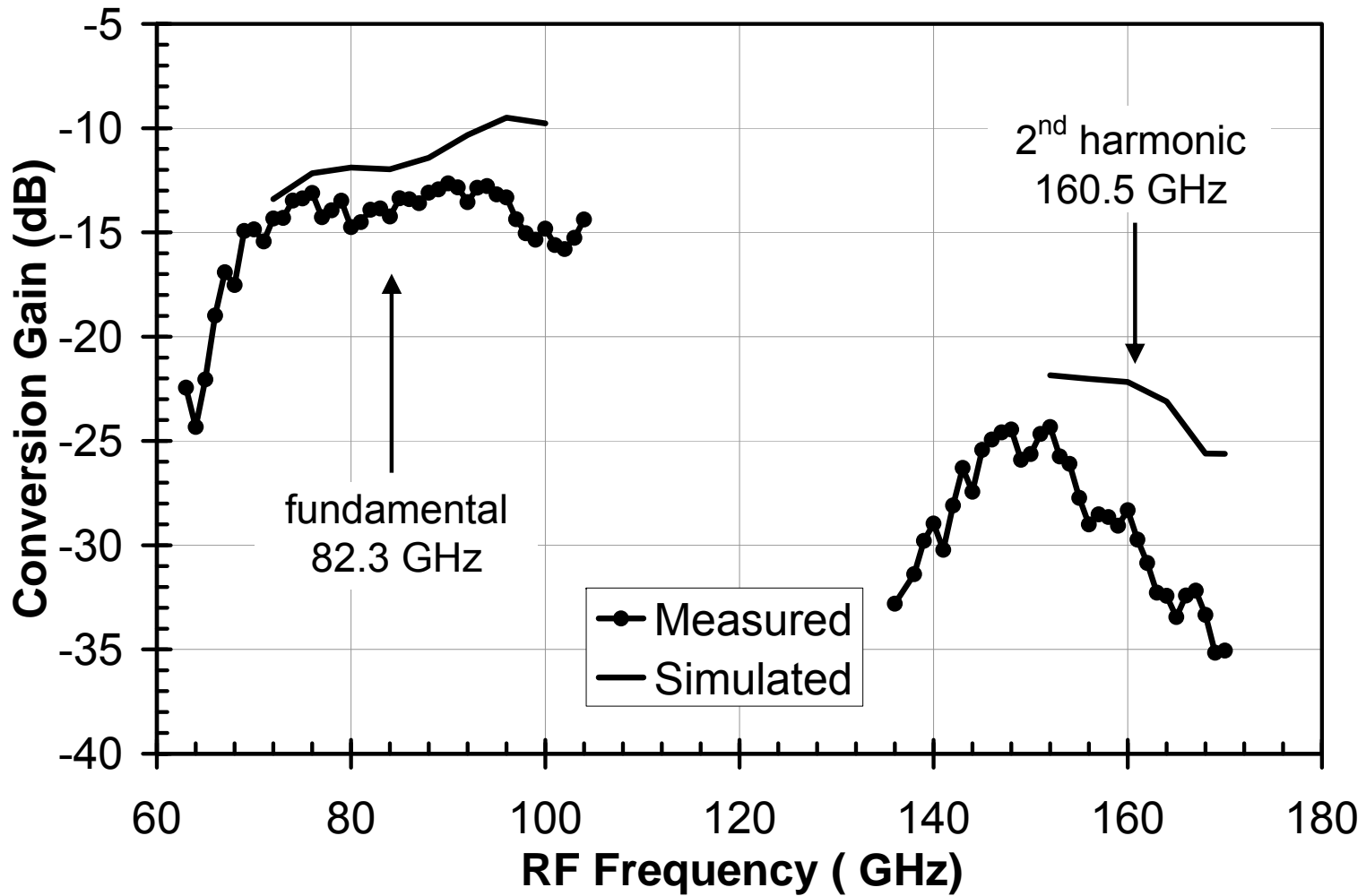
# Transmitter Output Power

- Single-ended TX power increases with VCC
- Measured using the power sensor





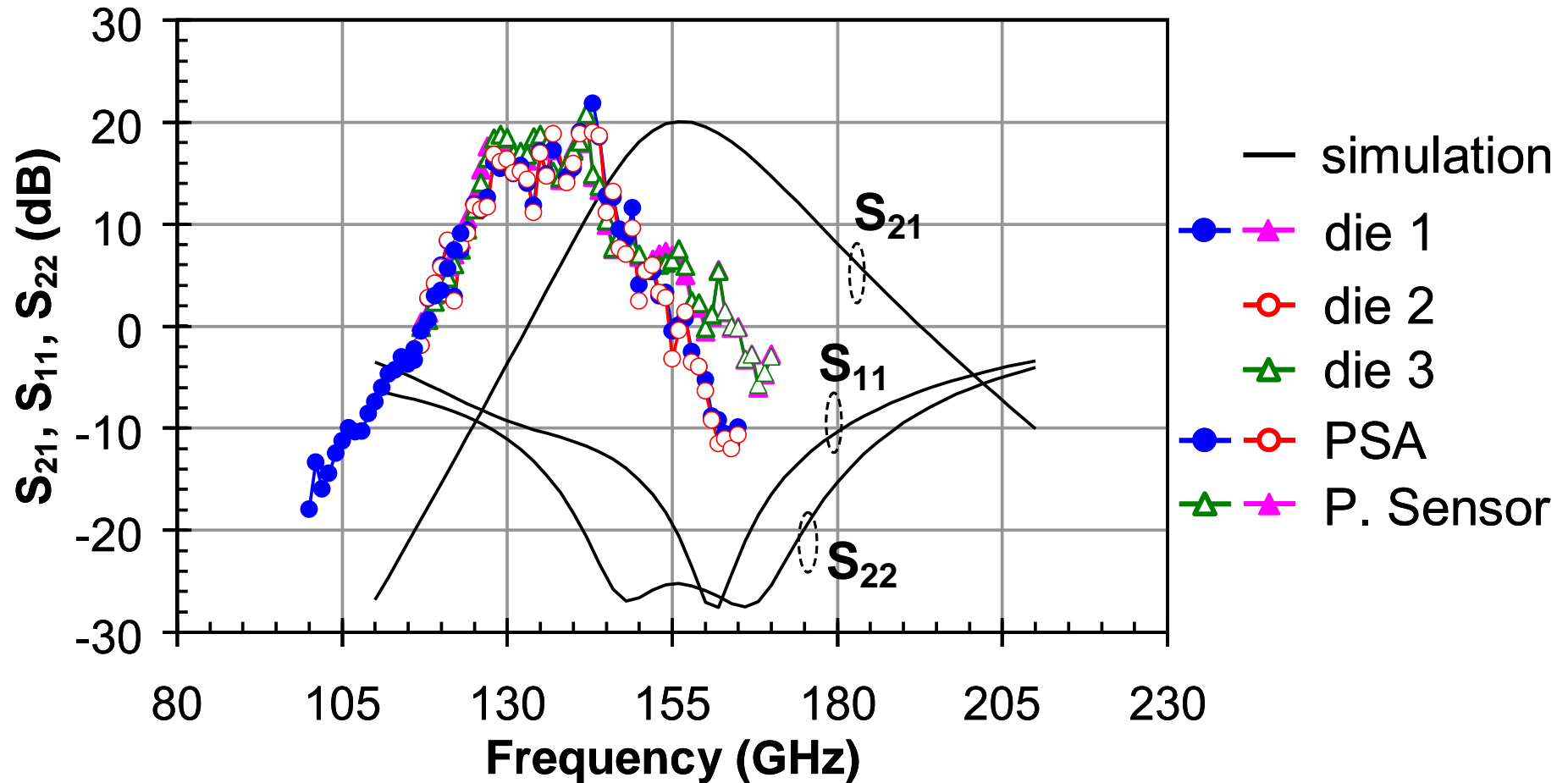
# Results - Receiver







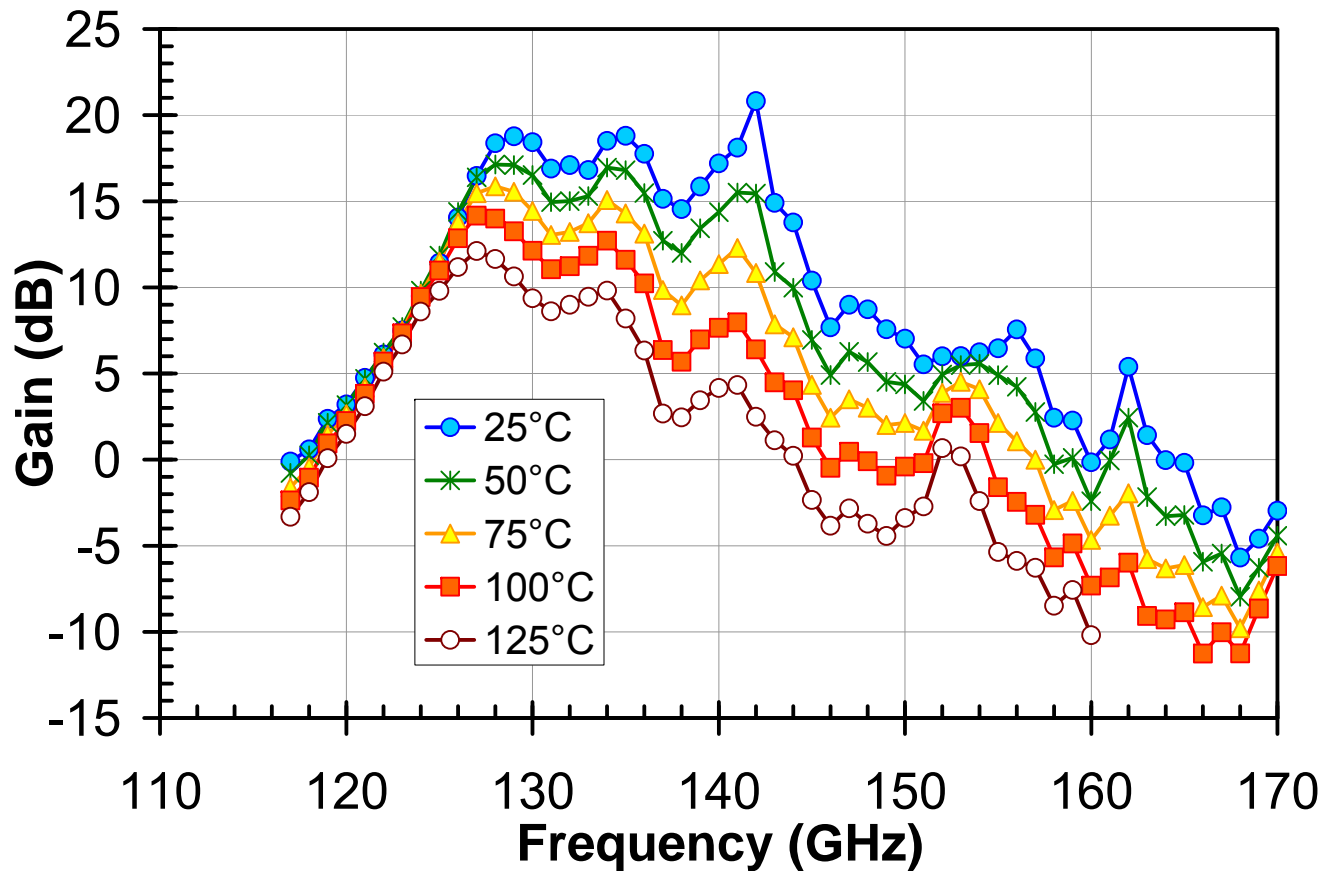
# Amplifier - Measured vs. Sim





# Amplifier Over Temperature

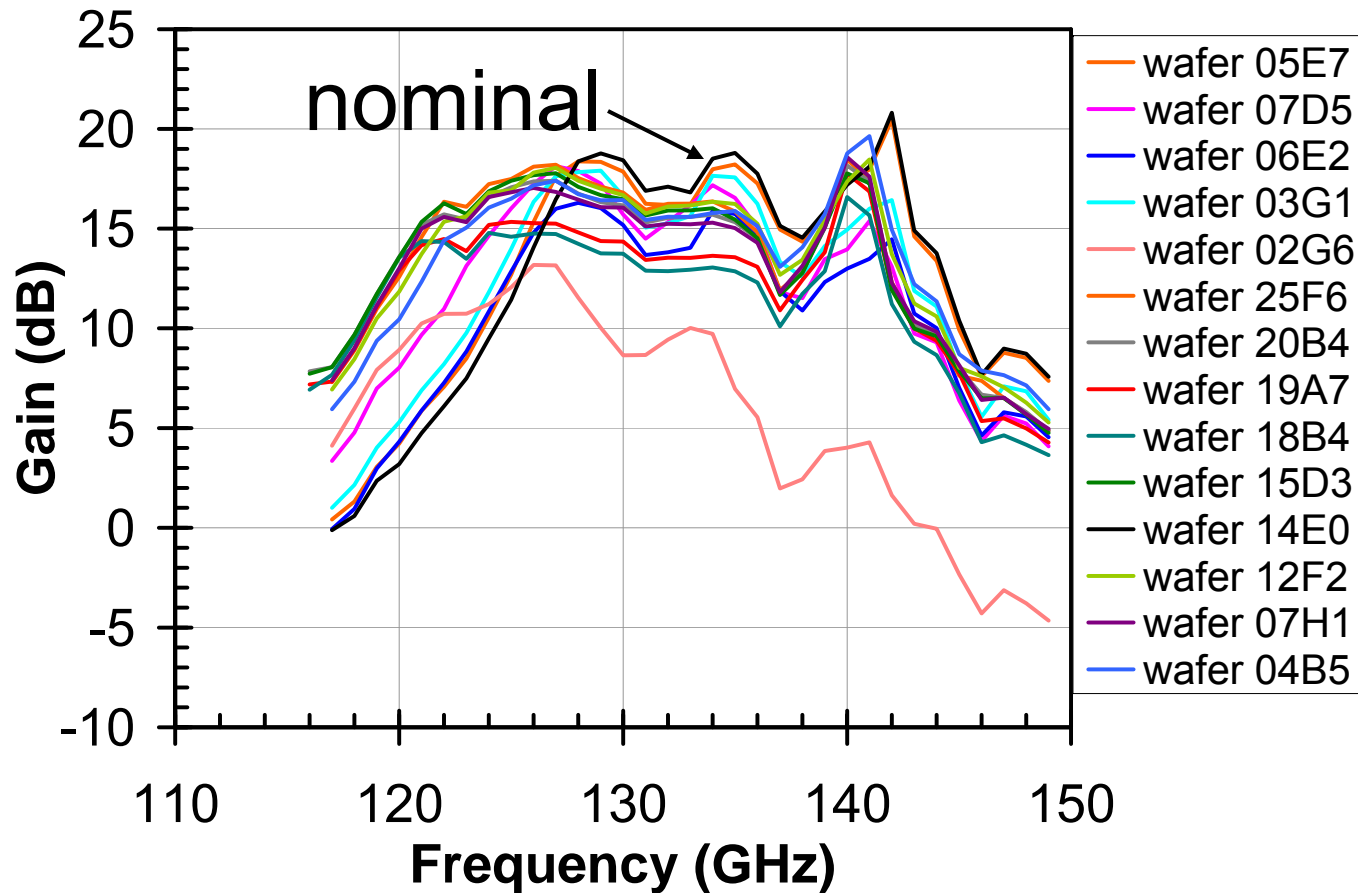
- Nominal wafer, measured using power sensor





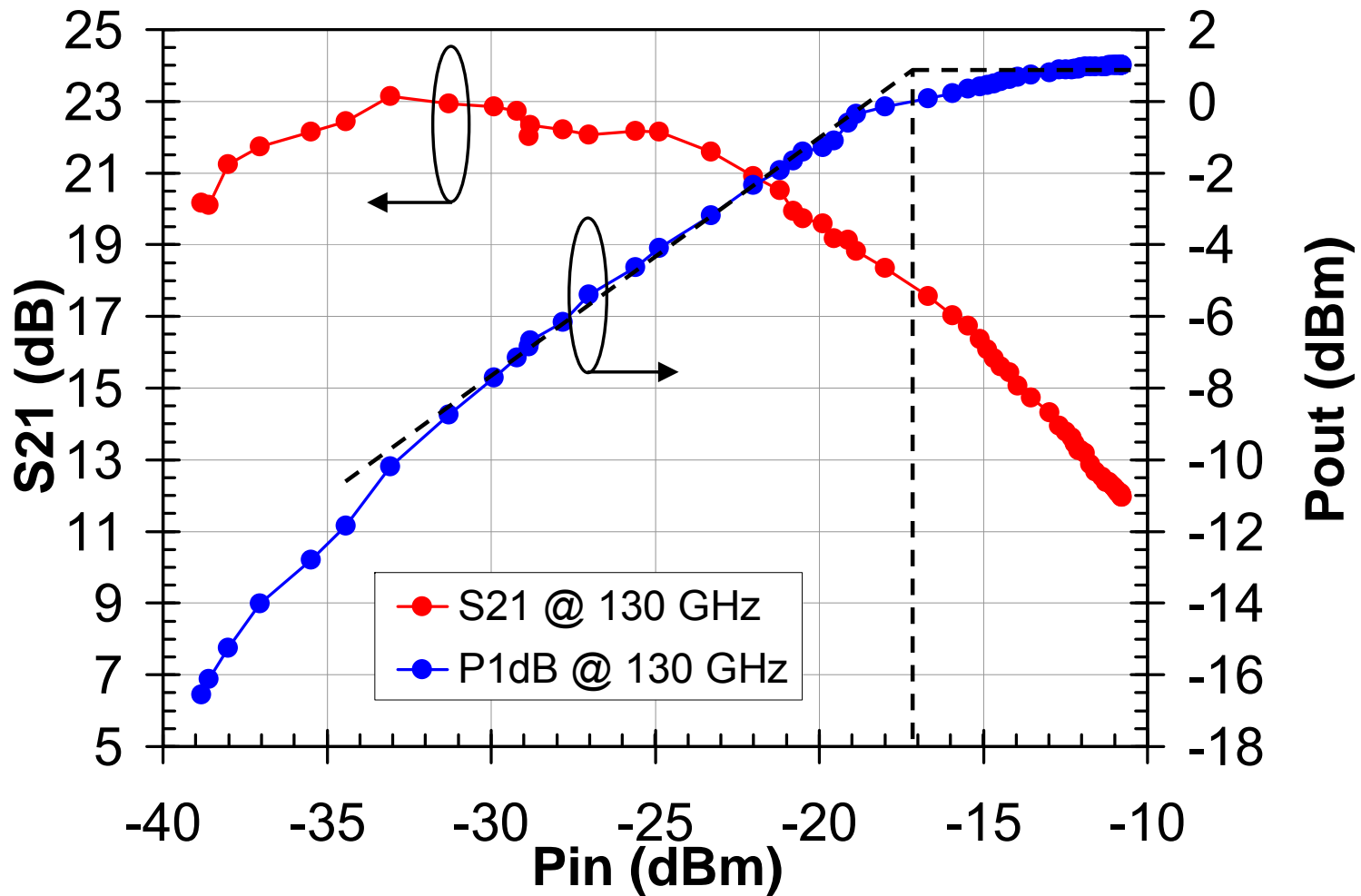
# Amplifier Process Splits

- Same die location on 14 wafers with varied  $f_T/f_{MAX}$





# Amplifier Linearity - 130GHz





# Conclusions

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- First 80/160 GHz imaging transceiver
- First oscillator with a differential signal at 160GHz, -10 dBm output power
- First 140-GHz amplifier in silicon with gain > 15 dB,  $P_{\text{sat}} = +1\text{dBm}$
- Highest frequency monolithic transformer designed and verified up to 180 GHz



# Acknowledgements

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- CITO, NSERC for funding
- STMicronics for fabrication
- ECTI, CFI, OIF for equipment
- Jaro Pristupa and CMC for CAD support



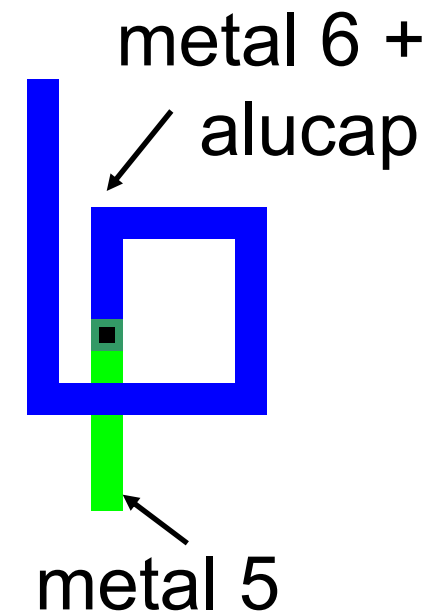
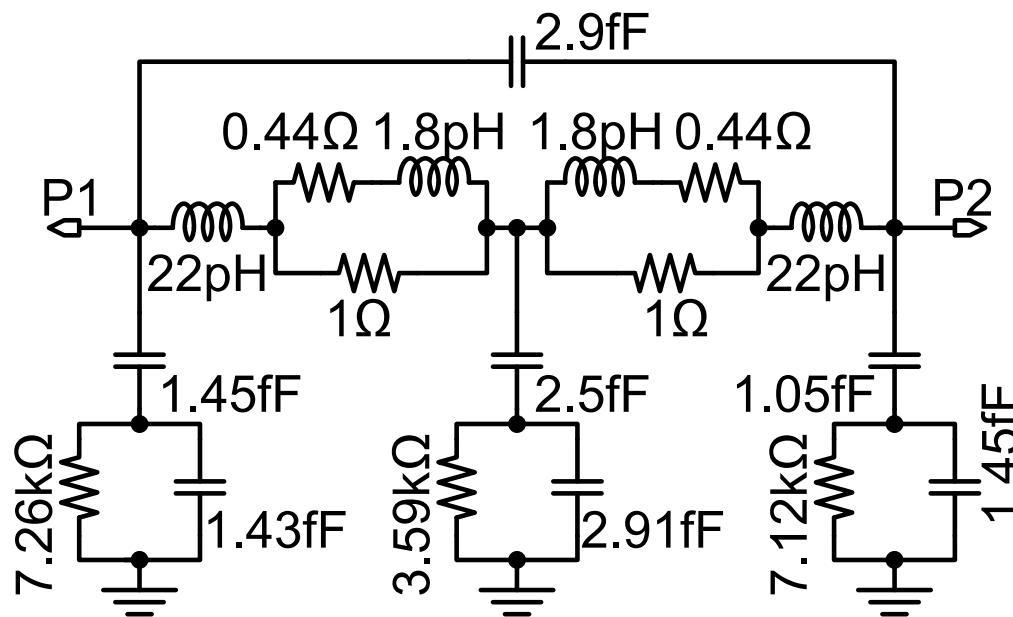
# Extra Slides

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# Inductor Design and Modeling

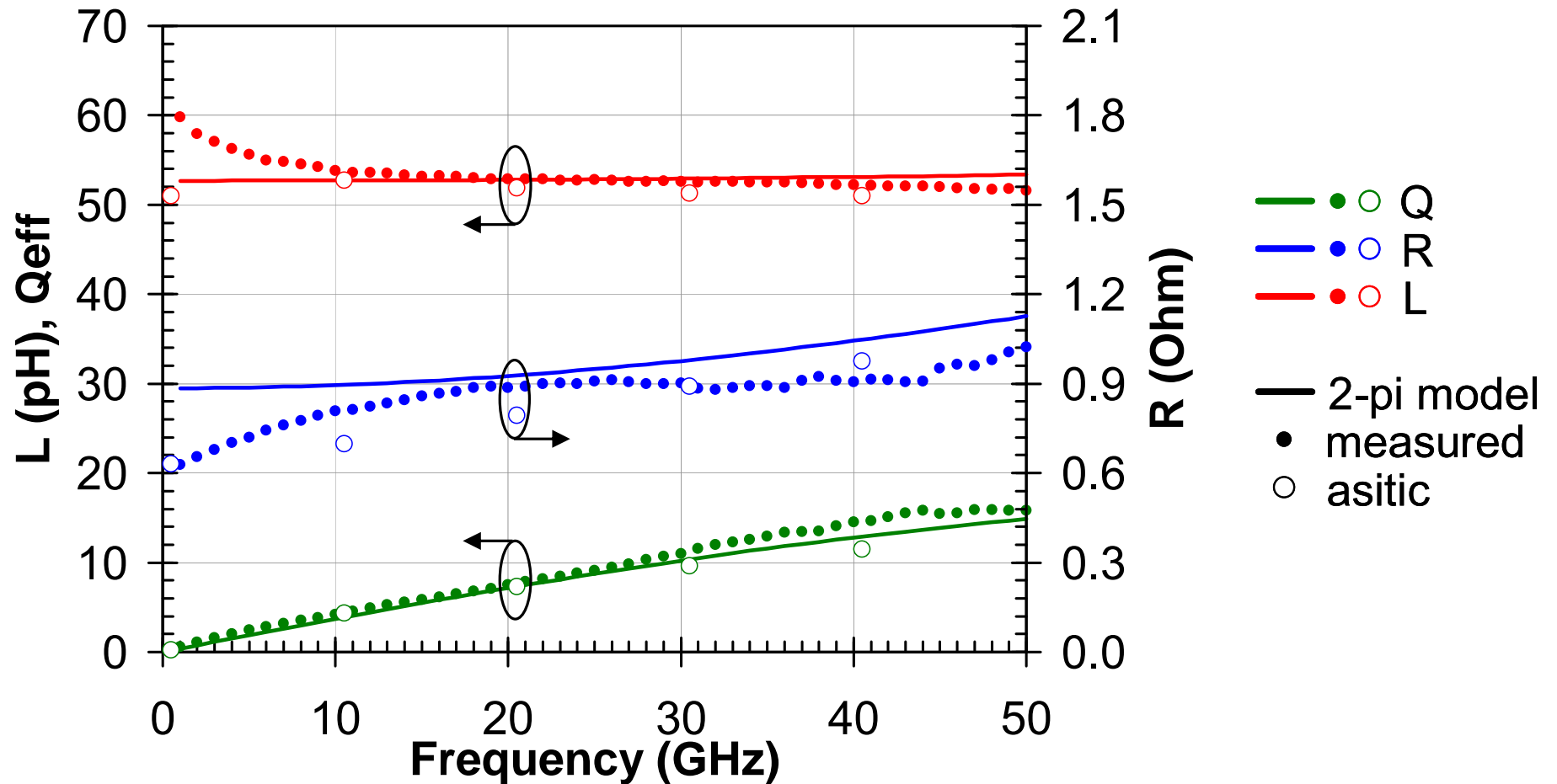
- 44-pH inductor for the oscillator tank
- Shunted top metals for low loss
- Designed using ASITIC, SRF > 400 GHz







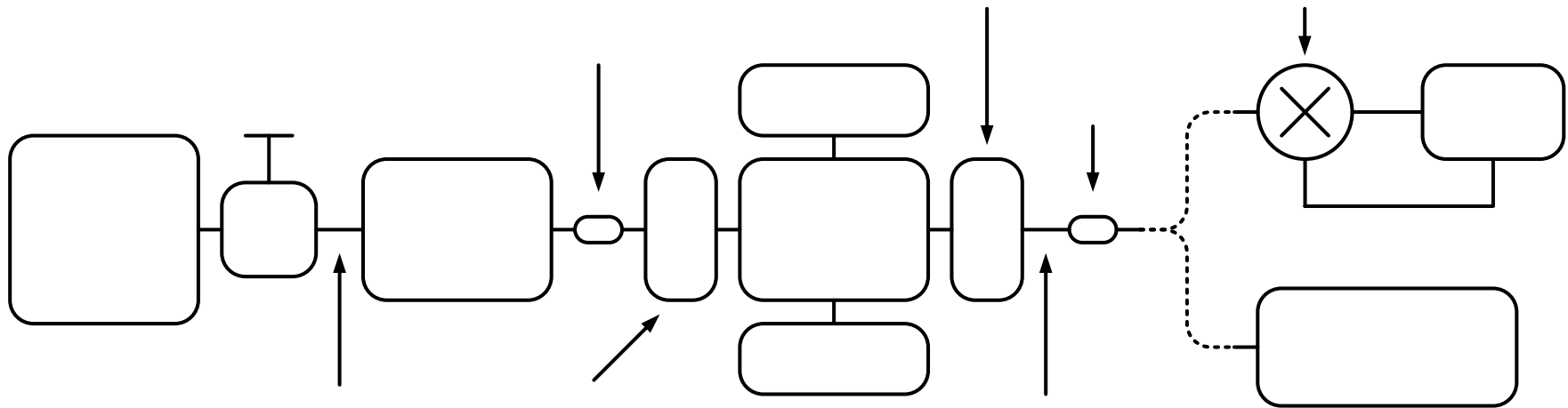
# Inductor Model Verification





# Measurement Setup

- On-wafer with waveguide probes
- $\times 12$  multiplier signal source  $\rightarrow$  harmonics
- PSA+mixer or power sensor at output

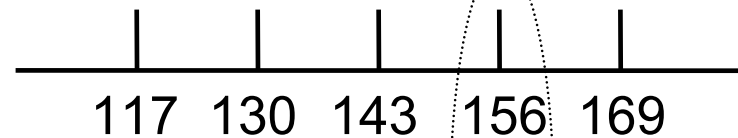




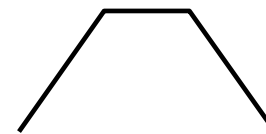
# Measurement Setup

- Multiplier produces harmonics of input frequency
- Power sensor integrates power of all harmonics
- PSA allows reading power of only one harmonic
- Example measurement at 156 GHz:

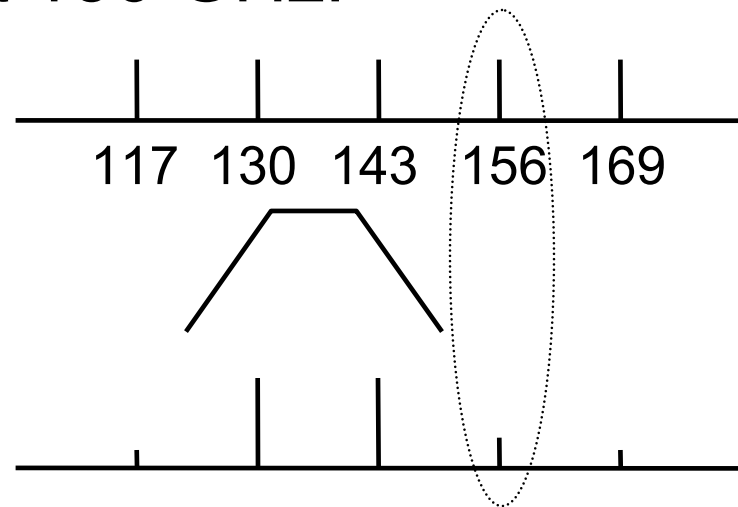
input spectrum from  $\times 12$ :



amplifier:



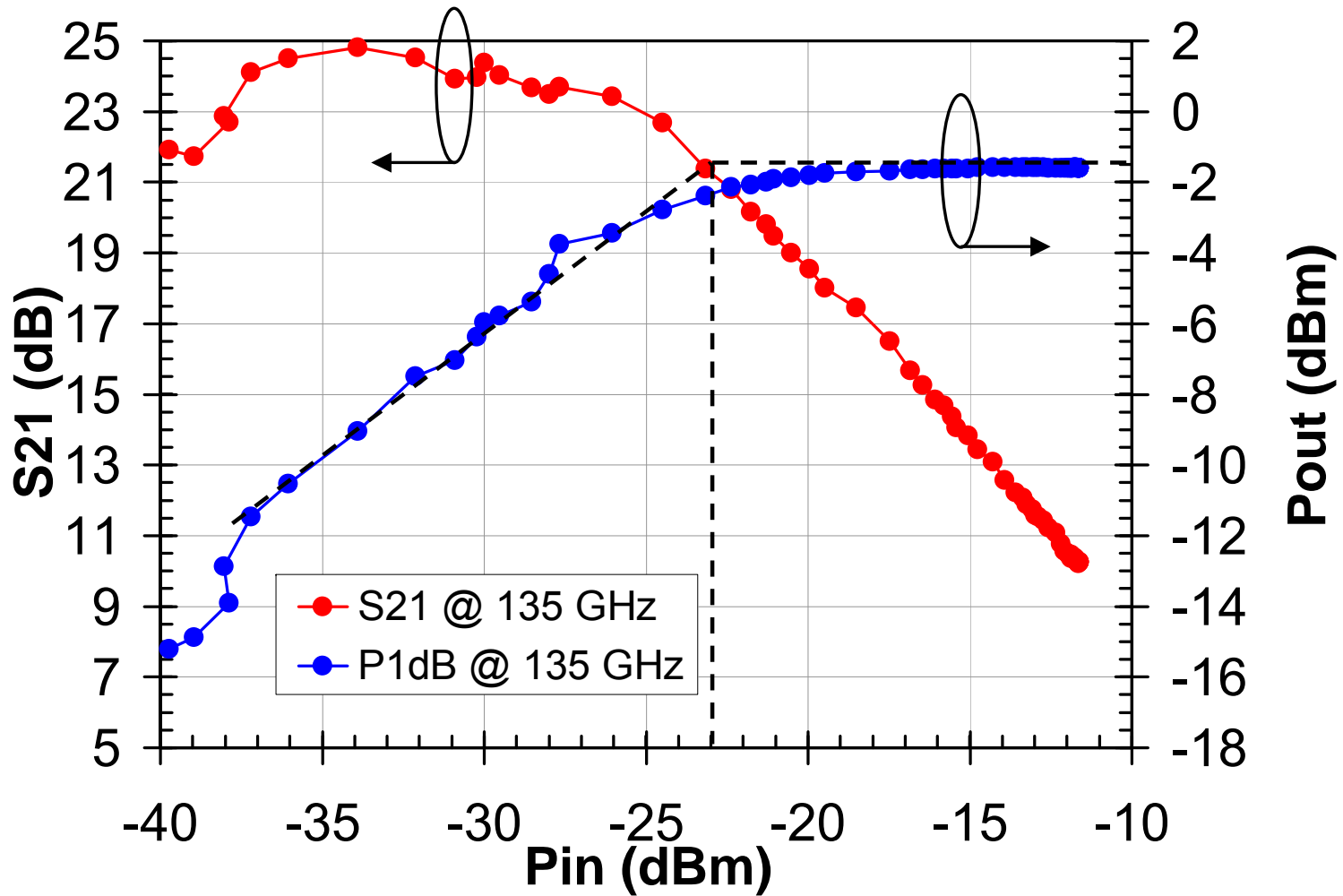
output spectrum:



- Power sensor reading includes amplified signals

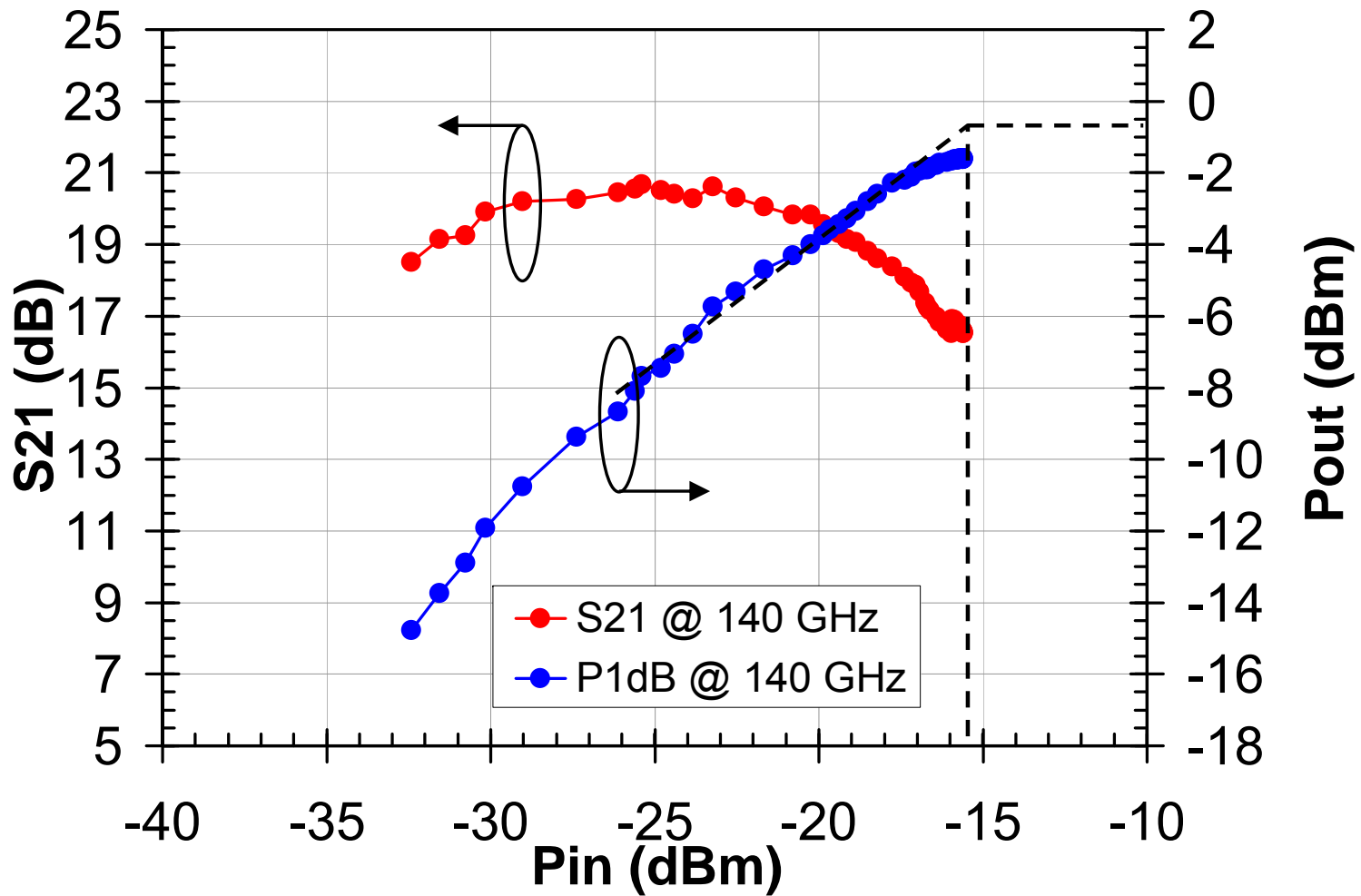


# Amplifier Linearity - 135GHz





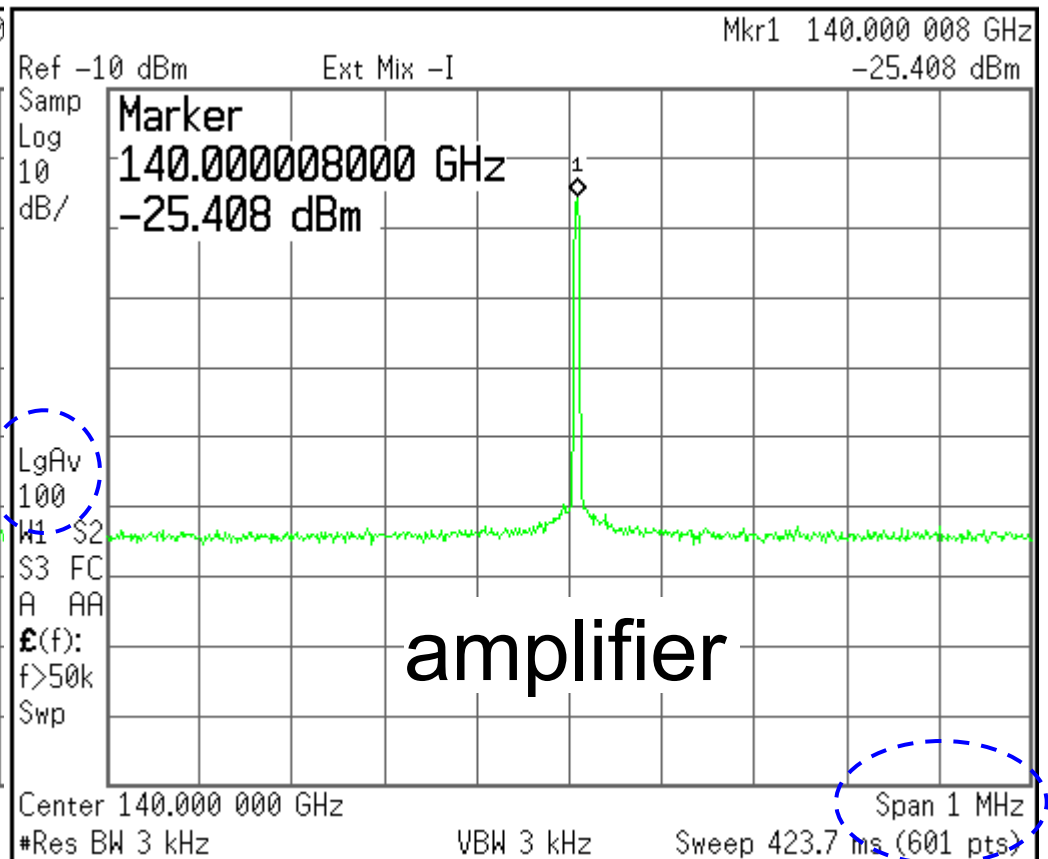
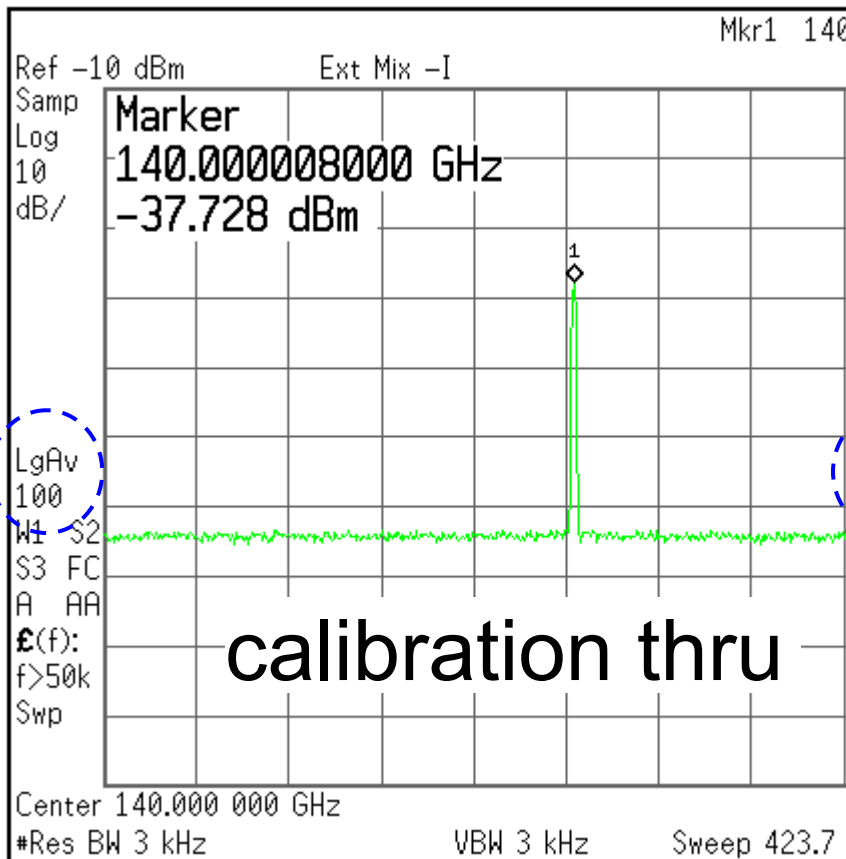
# Amplifier Linearity - 140GHz





# Amplifier Measurements

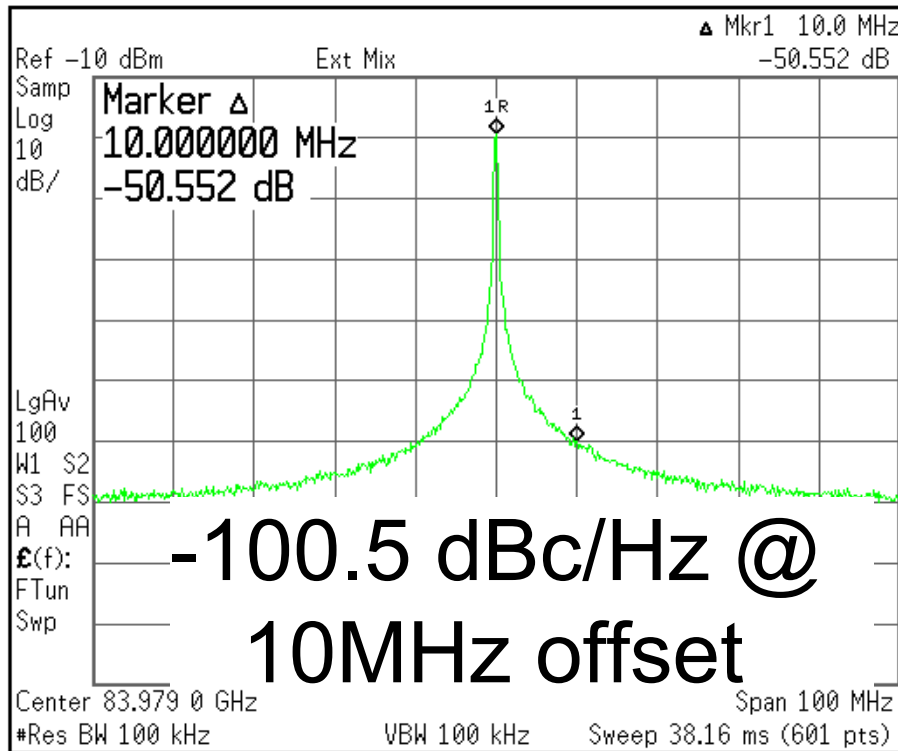
- Zoom to 1MHz BW, 100 averages



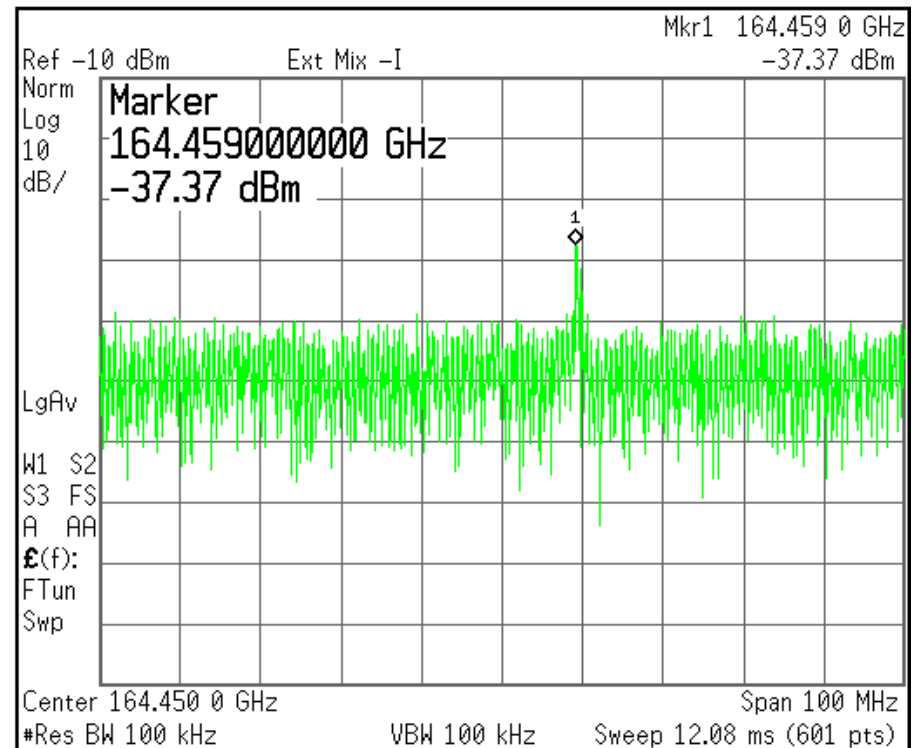


# Results - Transmitter

## 80-GHz Output:



## 160-GHz Output:



low-noise power supply  
improper bias (60 mA)

losses not deembedded